

# Microarray patches: Opportunities for global health impact and health equity

Technology overview and development resources

Workshop for Developing Countries Vaccine Manufacturers Network International

December 11, 2023

Dr. Jessica Mistilis  
Senior Technical Officer

<https://www.path.org/programs/mdht/mapresources/>



# Outline

- Background
- Microarray patch (MAP) technology overview
- MAP target product profiles (TPPs)
- Addressing MAP challenges
- Vaccine Innovation Prioritisation Strategy (VIPS)

## Question for the audience

What do you see as the biggest barrier(s) currently limiting access to routine immunizations?

- A. Inadequate infrastructure for cold chain leading to vaccine wastage due to temperature exposure.
- B. Inadequate delivery service points (e.g., remote populations).
- C. Inadequate availability of appropriately trained health care workers.
- D. Missed opportunities due to reluctance to open multidose vials.
- E. Vaccine hesitancy or fear of injections and needles.
- F. Other (put in the chat).

# Background

MAP technology overview

MAP Target Product Profiles

Addressing MAP challenges

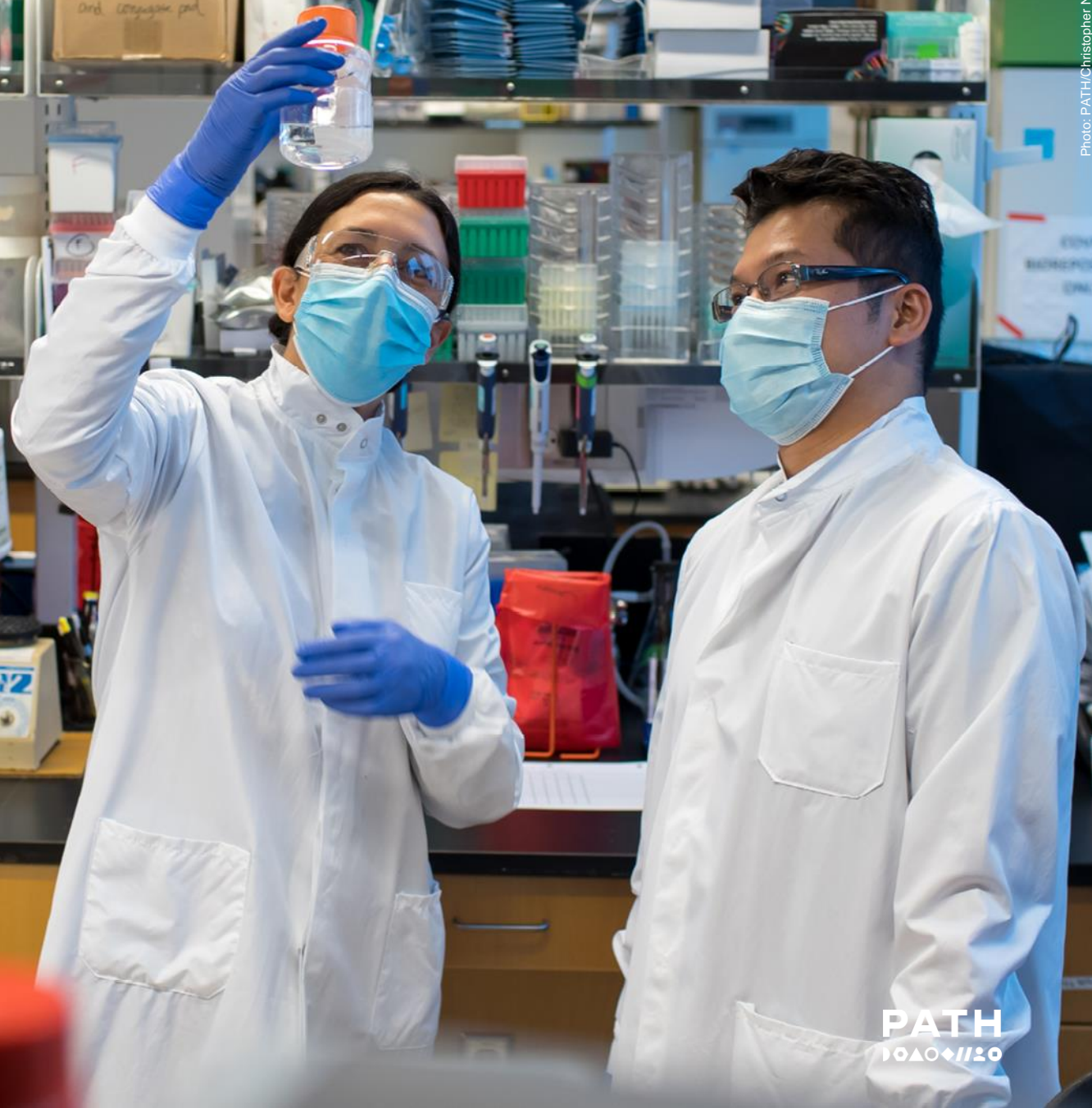
Vaccine Innovation Prioritisation Strategy



PATH is a global team of innovators working to eliminate health inequities so people, communities, and economies can thrive.

PATH'S MISSION

Advance health  
equity through  
innovation and  
partnerships.



# One PATH, one mission, many experts

More than 1,500 strong, our global team includes experts and thought leaders from dozens of specialties including:

- **Product development**—contraceptives, rapid diagnostics, and other devices.
- **Primary health care**—people-centered health systems strengthening.
- **Vaccines and essential medicines**—development, formulation, manufacturing, and rollout.
- **Digital transformation**—electronic immunization registries and other real-time systems.
- **Epidemic preparedness and response**—disease surveillance, responder training, and coordination.
- **Advocacy and communications**—elevating community priorities, influencing local and global stakeholders.



# PATH Medical Devices and Health Technologies program

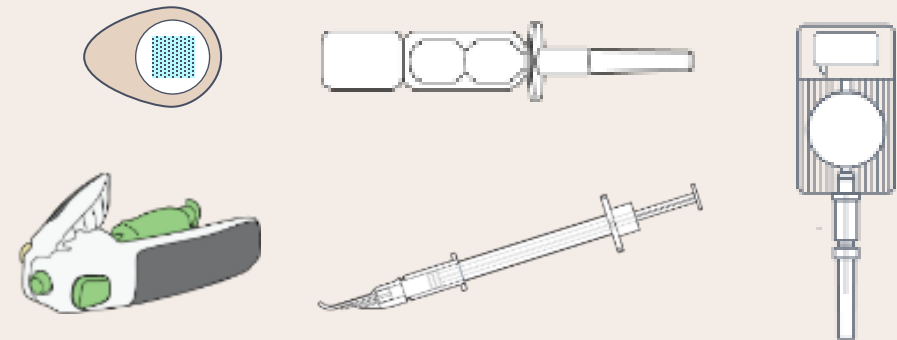
We offer end-to-end product development services, from technology ideation to impact.

We are a **multidisciplinary group** of public health researchers, clinicians, scientists, engineers, designers, health economists, project managers, and business strategists in the following portfolios:

- Formulation Technologies
- Health Technologies for Women and Children
- Living Labs Initiative
- Supply Systems & Equipment
- **Packaging & Delivery Technologies**

Device staff also work closely with and support the PATH Center for Vaccine Innovation and Access.

The **Packaging & Delivery Technologies Portfolio** works to identify, assess, and advance innovative primary packaging and delivery devices for vaccines and pharmaceuticals that maximize efficacy, increase access, and reduce cost.



*Various packaging and delivery technologies.*





Innovative delivery strategies  
are needed to eliminate  
health inequities.

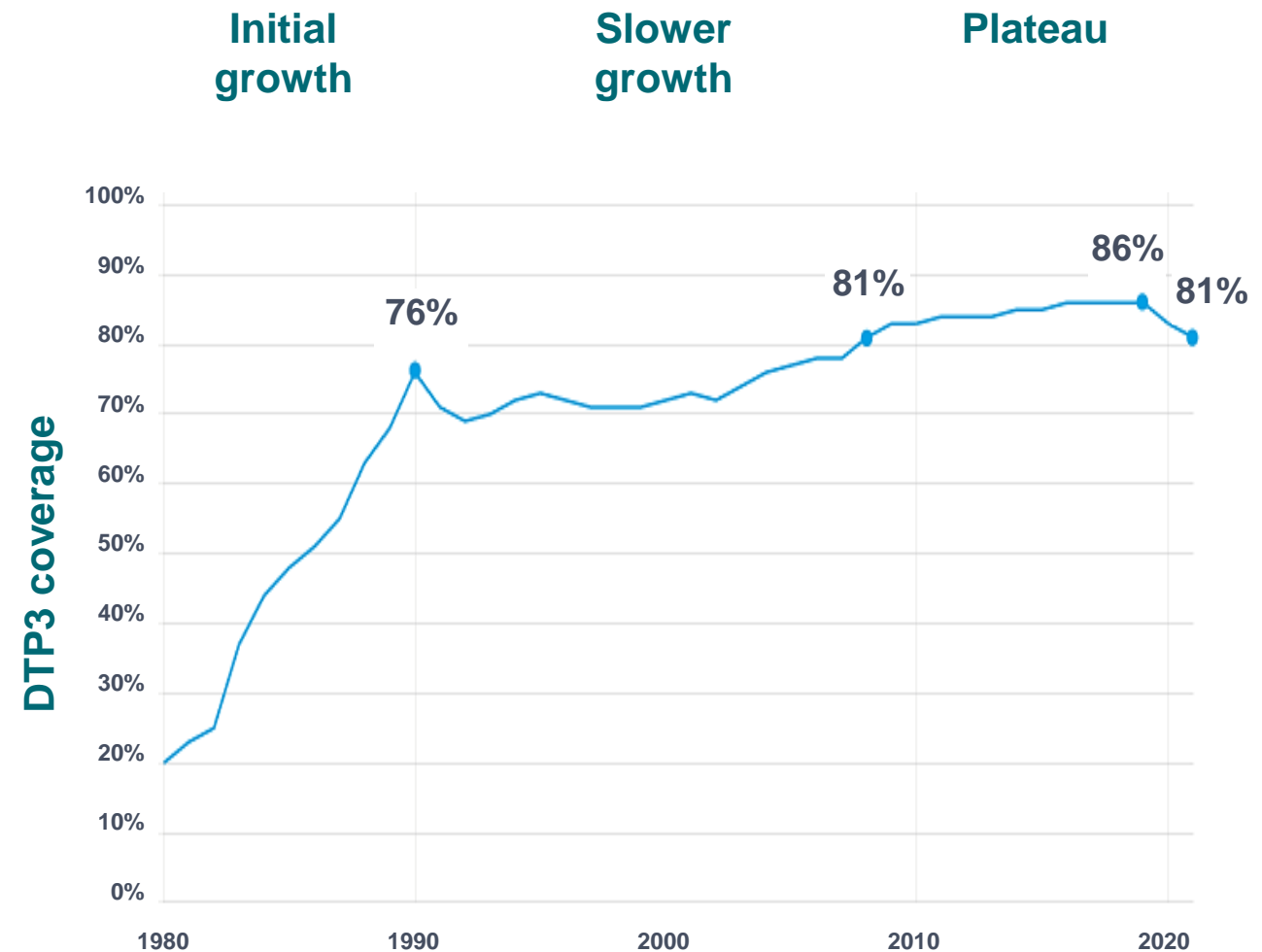
# Global health need: Vaccines that can travel to the people who need them

Progress on global vaccine coverage significantly stalled during the pandemic.

In 2021, there were 18.2 million zero-dose children, primarily in the most disadvantaged communities.

New tools, such as microarray patches, can fill the gap **if they have the right attributes.**

To achieve impact, microarray patches must be paired with innovative delivery strategies.



**Source:** World Health Organization (WHO)/United Nations Children's Fund (UNICEF). *Immunization Coverage Estimates–2021 Revision*. WHO/UNICEF; 2021.

Abbreviation: DTP3, diphtheria tetanus toxoid and pertussis.

## Question for the audience

How familiar are you with the microarray patch platform?

- A. Not at all familiar
- B. Slightly familiar
- C. Somewhat familiar
- D. Moderately familiar
- E. Extremely familiar

Background

**MAP technology overview**

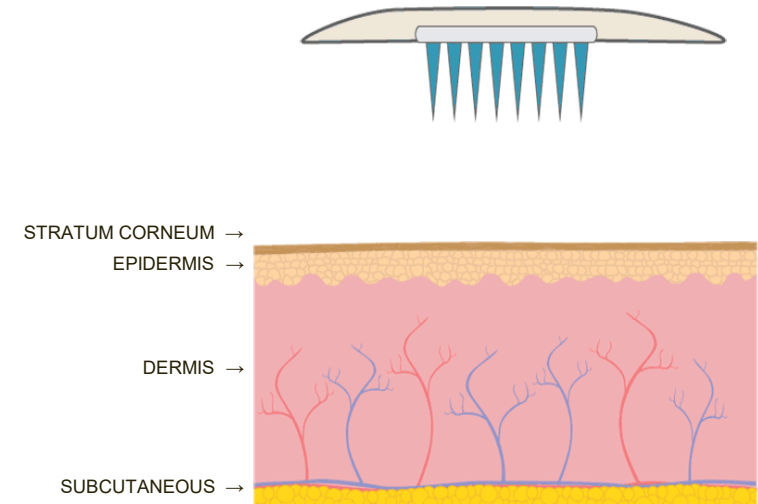
MAP Target Product Profiles

Addressing MAP challenges

Vaccine Innovation Prioritisation Strategy

# Microarray patch (MAP) technology overview

- A patch may have **hundreds or thousands of tiny projections**.
- The projections can be **coated with or composed of a vaccine** (dry formulation).
- **The patch is applied to the skin and pressed down** so that the projections penetrate the top of the skin. The vaccine dissolves in the skin, and the patch can be removed.
- The projections only **penetrate the top layers of the skin** to deliver the vaccine.
- It is typically perceived as **less painful than an injection**.
- Some platforms require an **applicator** for delivery (integrated or separate).
- Vaccine microarray patches (MAPs) are in **early-stage development**; it may be a decade or more before a vaccine MAP product could be introduced.

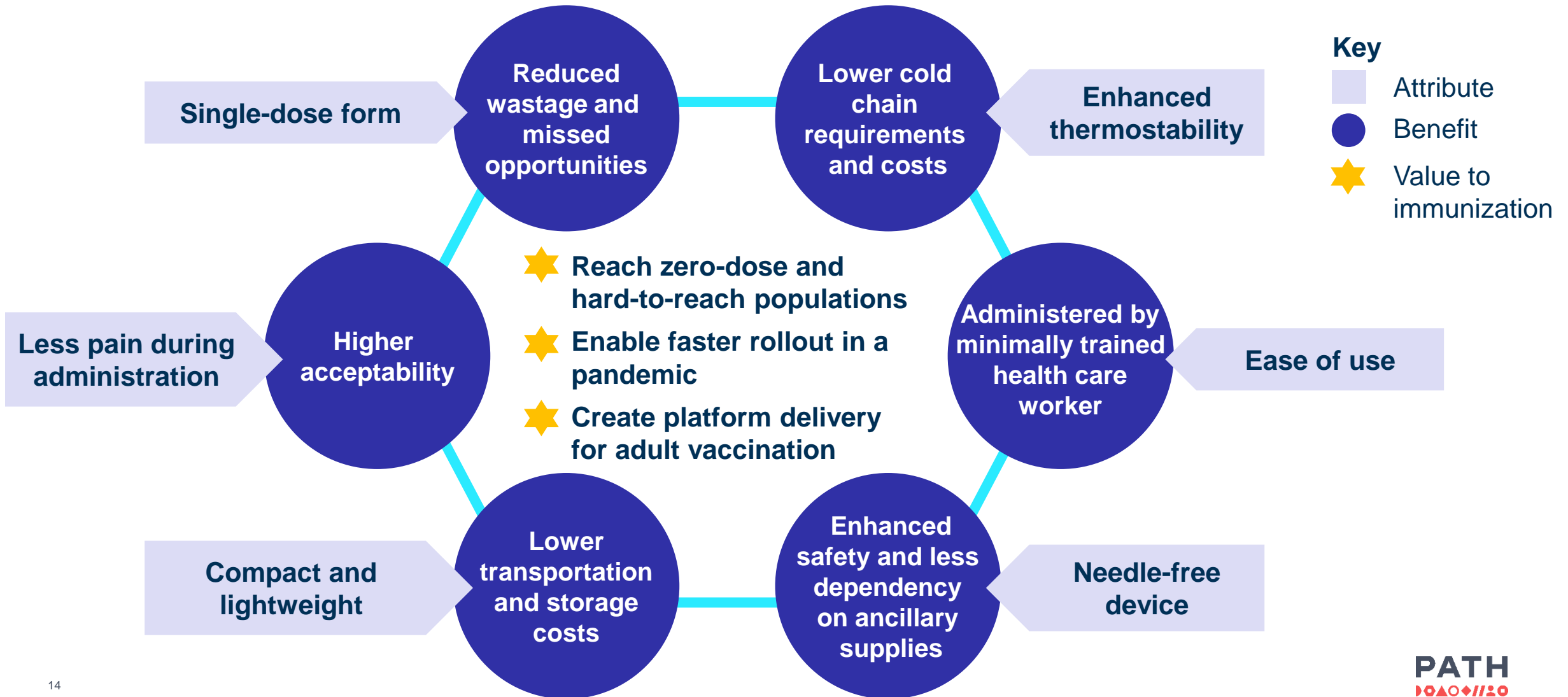


Micron MAP



Vaxxas MAP

# Vaccine MAPs could transform immunization delivery

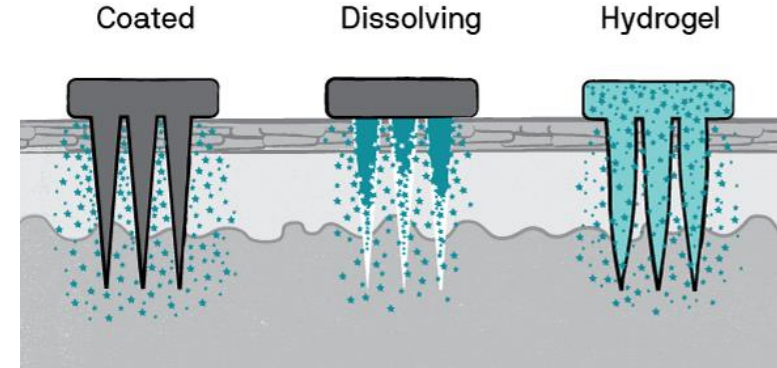
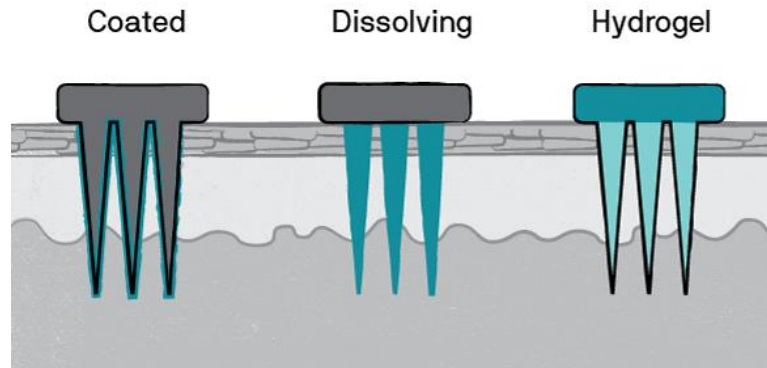


# Types of microneedles

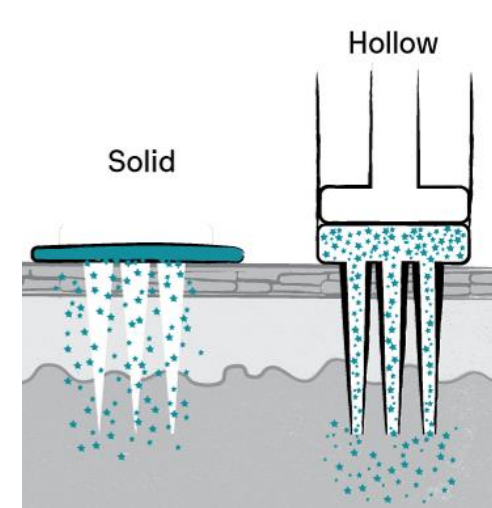
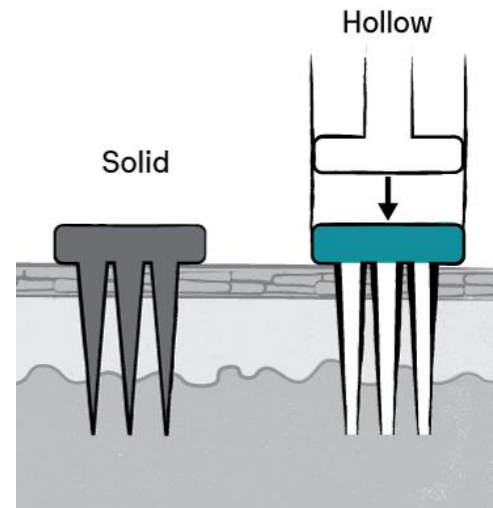
**Step one:** Microprojections are applied.

**Step two:** Pharmaceutical is released.

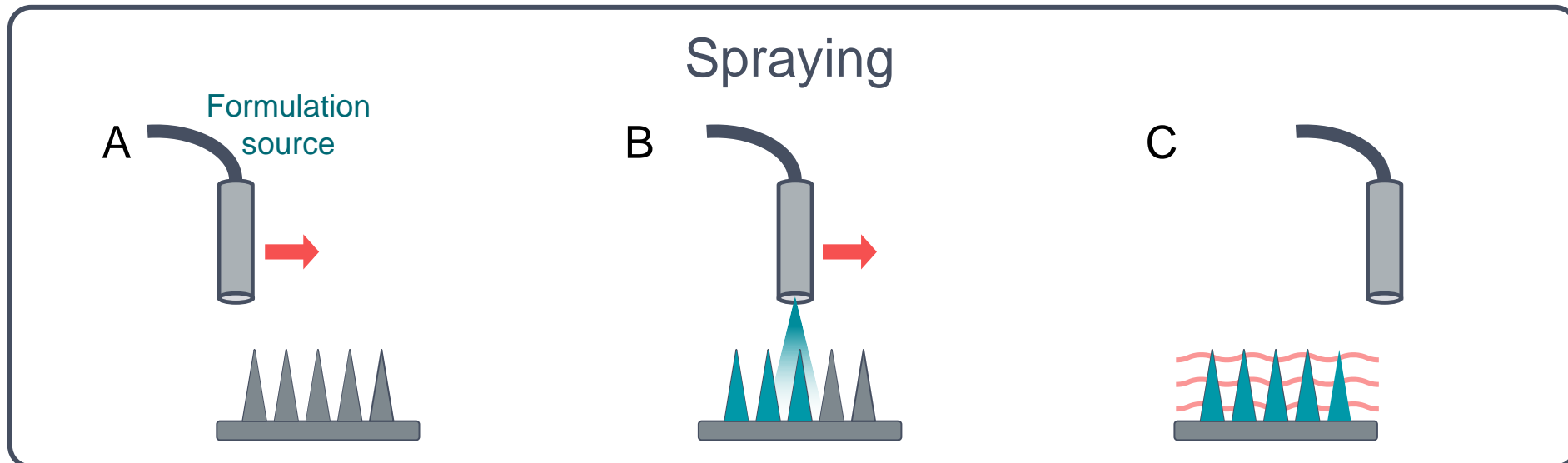
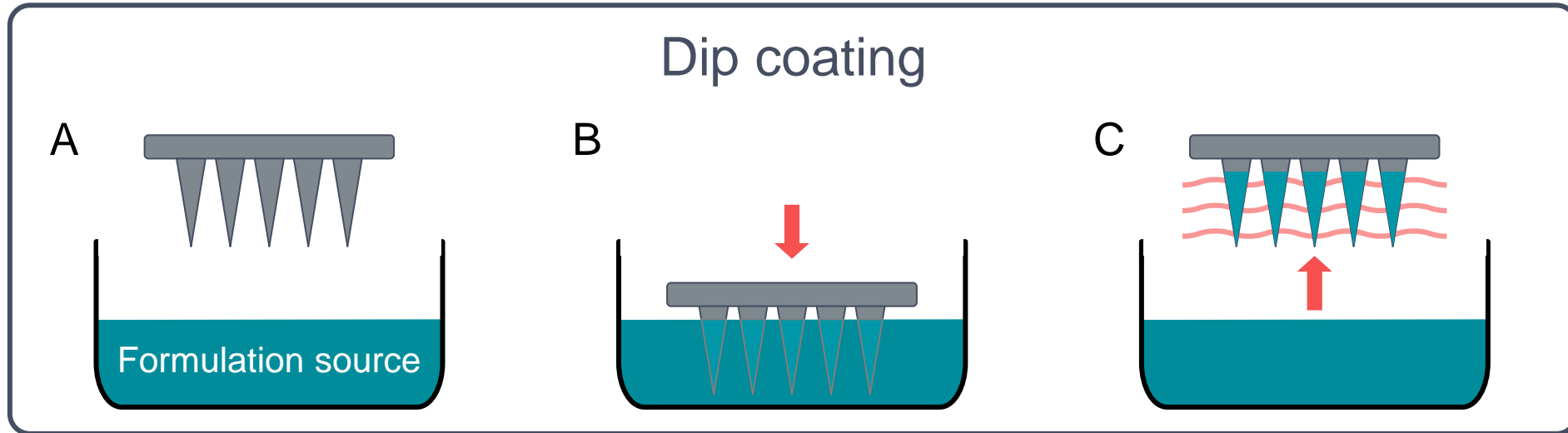
Microarray  
patches  
(MAPs)



Liquid  
delivery via  
microneedles

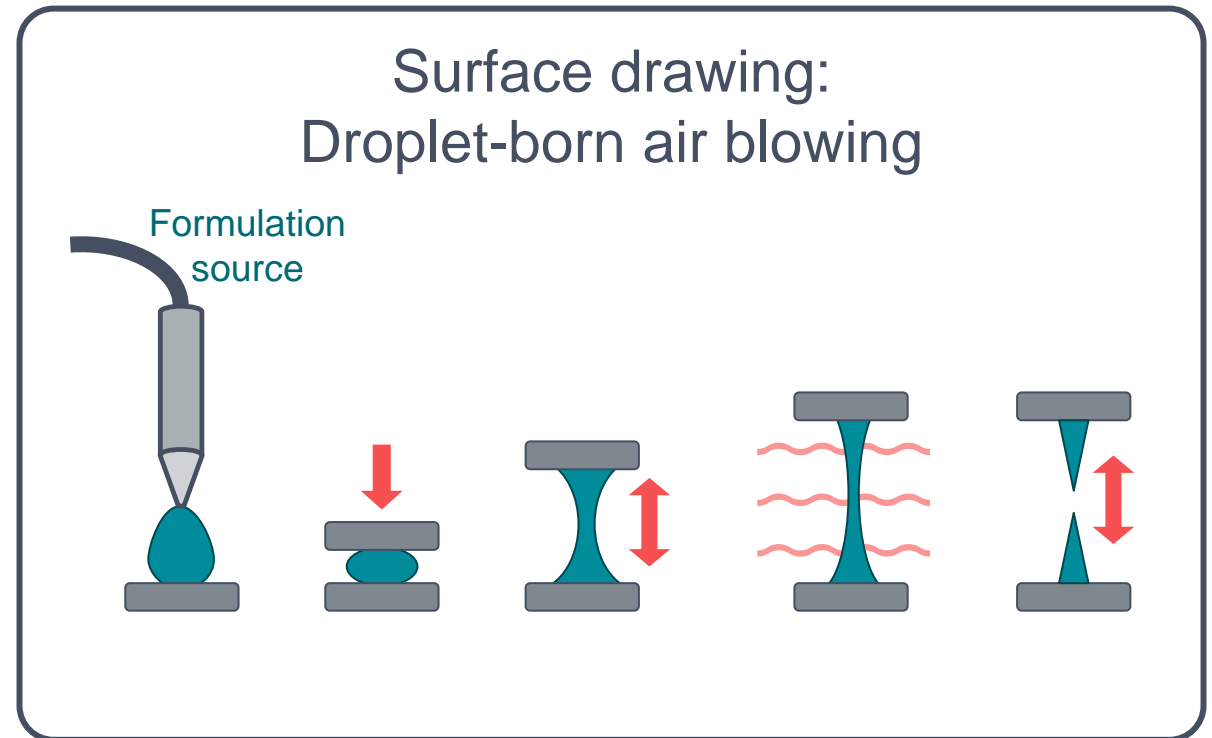
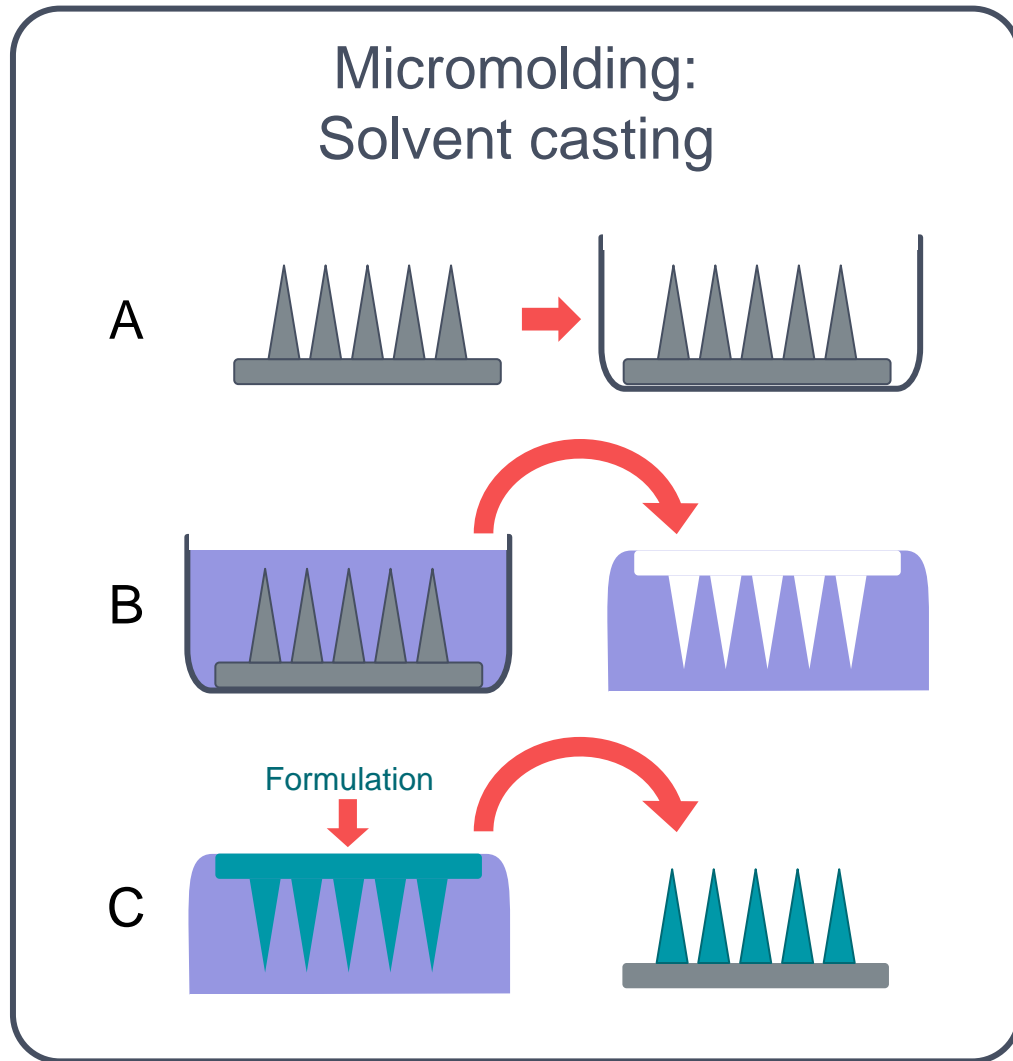


# Manufacturing methods for coated MAPs



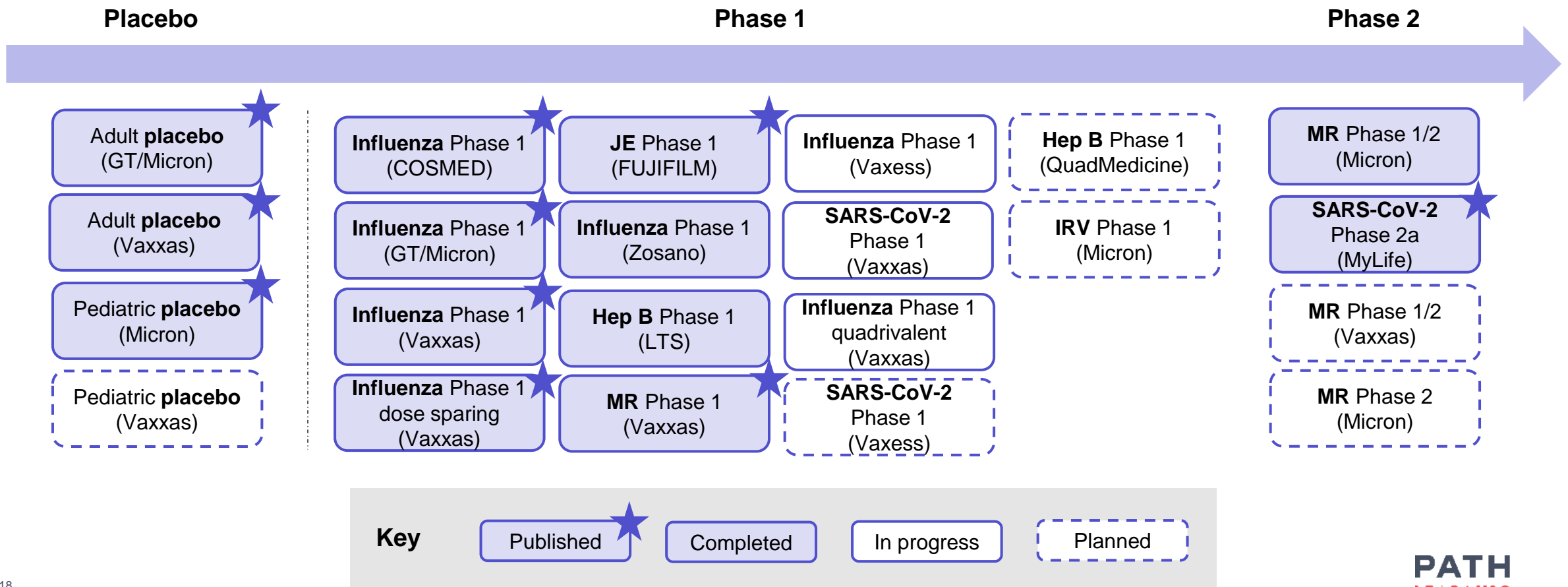


# Manufacturing methods for dissolving or hydrogel MAPs



# The clinical evidence base for vaccine MAPs is expanding

Results are published or anticipated for the measles-rubella (MR) vaccine, inactivated rotavirus vaccine (IRV), and the vaccines for influenza, COVID-19 virus (SARS-CoV-2), hepatitis B (Hep B), and Japanese encephalitis (JE) in Phase 1, as well as Phase 2 for MR and SARS-CoV-2.



Abbreviations: GT, Georgia Institute of Technology; LTS, Lohmann Therapie-Systeme.

# First clinical proof of concept of vaccine MAPs in infants



Photo: Micron Biomedical.

Micron Biomedical announces positive measles and rubella vaccination results from first clinical trial of microarray injection-free vaccine delivery in children.

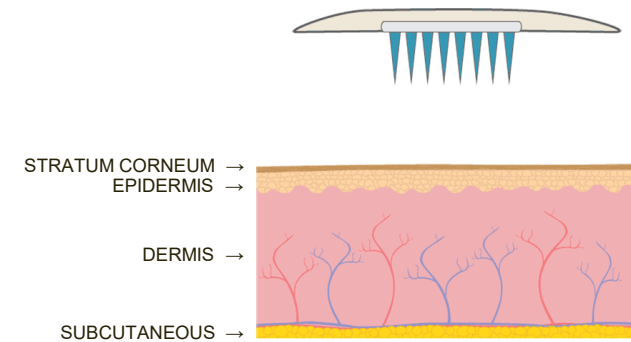
- **First completed Phase 1 & 2 clinical trial in unprimed 9-month-olds with a microarray patch (MAP) for measles-rubella (MR) vaccine in The Gambia, a country where measles is endemic.**
- **High and similar seroprotection and seroconversion rates for MR in all cohorts for both the MAP and subcutaneous (SC) injection.**
- **Vaccination by MAP was safe and well tolerated, with no allergic reactions or related serious adverse events.**
- **Over 90% of the parents of toddlers and infants enrolled in the trial, who took part in an acceptability survey, said the MAP technology would be better than SC injection.**

# Why PATH formed the MAP Center of Excellence

## Global health need

Improve presentations of vaccines and pharmaceuticals in low- and middle-income countries (LMICs).

- ↑ Ease of use
- ↑ Coverage and equity
- ↑ Thermostability
- ↓ Sharps waste



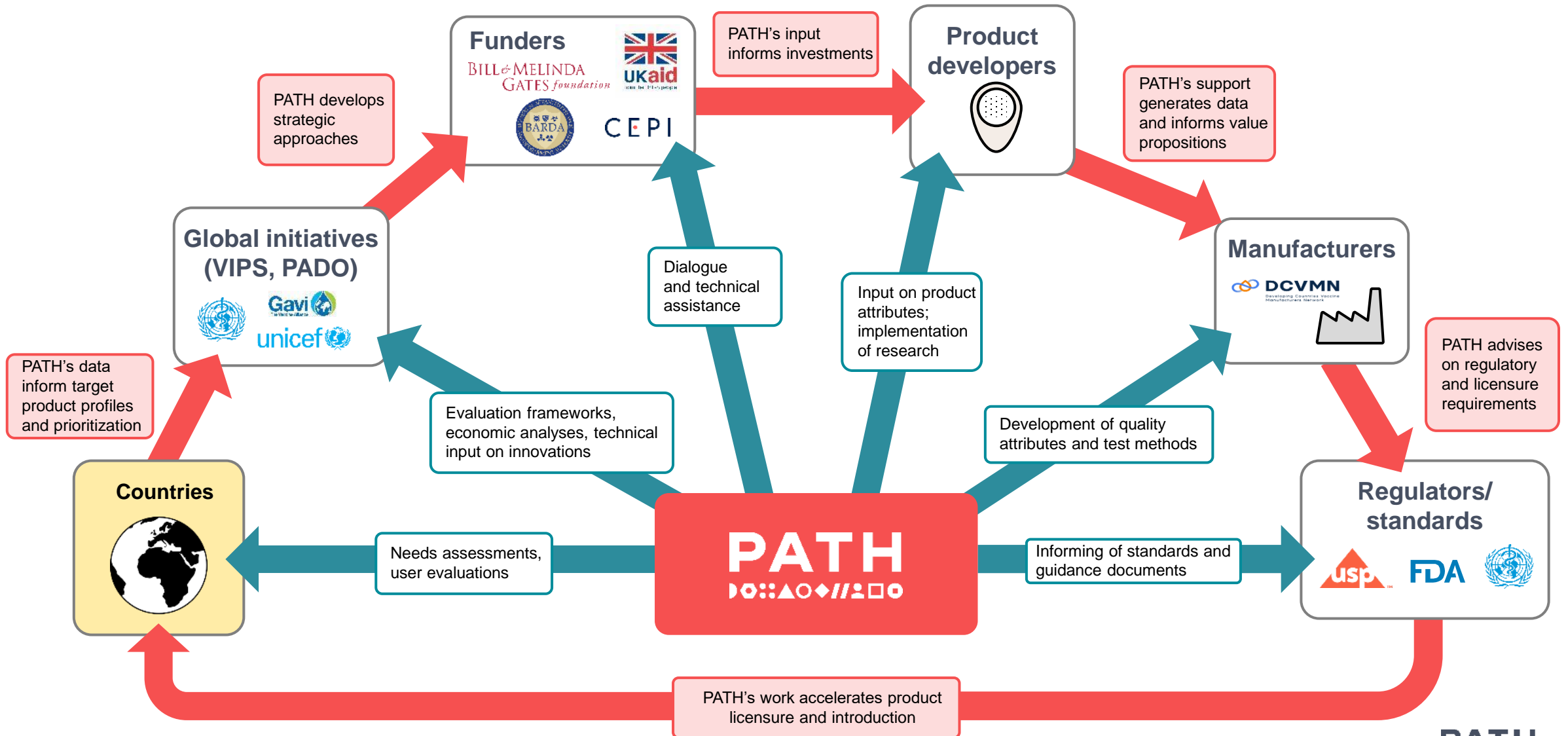
## Opportunities

- Increase coverage by enabling alternative delivery scenarios (e.g., delivery by minimally trained personnel).
- Expand access in harder-to-reach populations.
- Deliver vaccines beyond the cold chain.
- Improve adherence to drug regimens.
- Reduce the burden on health systems.

## Challenges

- Product-specific focus, which limits the opportunity for platform-wide efficiencies.
- Siloed information.
- Unclear pathway to manufacturing scale-up and regulatory approval.
- Uncertain market potential in LMICs and return on investment for vaccine/pharmaceutical manufacturers.

# PATH's role and impact: Microarray patch field



Background

MAP technology overview

**MAP Target Product Profiles**

Addressing MAP challenges

Vaccine Innovation Prioritisation Strategy

# PATH's approach to developing target product profiles

## Goals

- Develop and disseminate target product profiles (TPPs) describing minimally acceptable and optimal attributes of microarray patch (MAP) products with a focus on low- and middle-income country (LMIC) contexts and use cases.
- Guide and inform development efforts of MAP products for high-priority global health applications.

## Key product attributes

Intended use case, target population, safety, efficacy, dosage, dosing regimen, stability, and disposal.

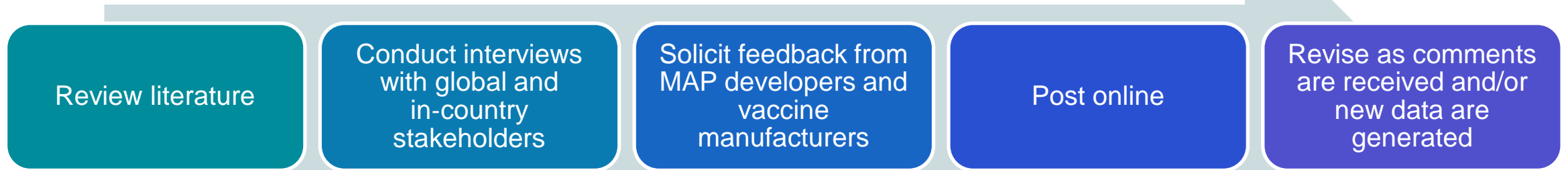
## Status

TPPs developed for vaccines against human papillomavirus (HPV), rabies, and COVID-19 are available on PATH's resource page. TPPs developed for measles-rubella (MR) vaccine MAPs are available on WHO's website.

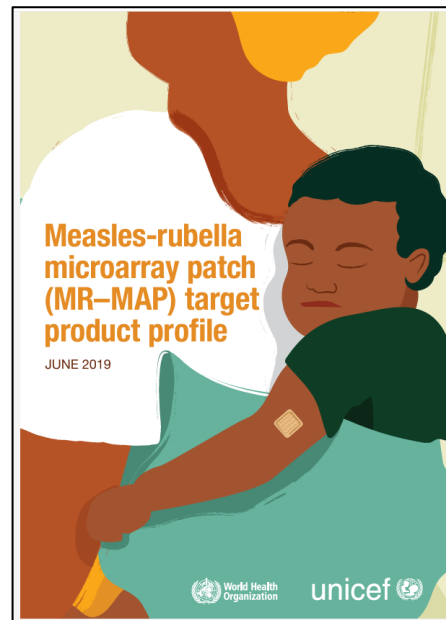
## Unique TPP characteristics

- TPPs are intended to be broad for a specific indication and are not manufacturer specific.
- Highlight the needs of users and immunization program priorities in LMICs.
- Describe product attributes that will facilitate reaching previously unvaccinated populations and improving health equity.
- Serve as a tool to signal which MAP applications are considered high priorities for global health.

# Target product profile development process



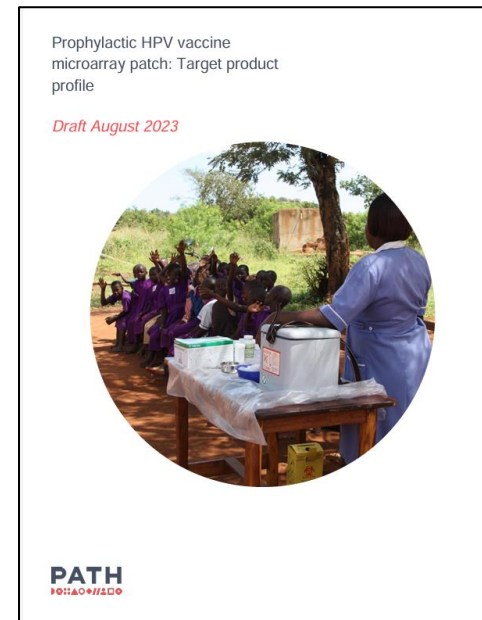
## MR vaccine MAP



## Rabies vaccine MAP



## HPV vaccine MAP





## COVID-19 vaccine MAP





# Key attributes of a vaccine MAP: Usability considerations

Attribute	Insights
 Wear time	<ul style="list-style-type: none"><li>• Ideally, wear time should be under one minute.</li><li>• Wear time of several minutes may be acceptable in certain use cases but could create additional burden on the healthcare worker or reduce compliance.</li></ul>
 Indicator or applicator	<ul style="list-style-type: none"><li>• An indicator or applicator alerts the user that the MAP has been appropriately administered and can only be activated once per MAP.</li><li>• The device can be used by a lesser trained person (e.g., a community health worker) with minimal training.</li><li>• The device should be integrated with the MAP and not require the user to put it together.</li></ul>

# Key attributes of a vaccine MAP: Thermostability considerations

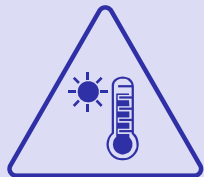
## Attribute

## Insights



Cold chain volume

- The cold chain volume, including all packaging, should be minimized as much as possible.
- Current MAP prototypes are roughly three to five times larger than multidose vial presentations, ranging from 12 to 25 cm<sup>3</sup>.



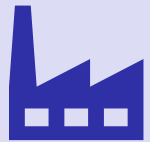
Heat stability

- Controlled temperature chain (CTC) allowing a single excursion of the MAP at the end of its shelf life is beneficial for outreach or delivery outside of a health facility but may not be possible for all vaccines.
- MAPs could allow for higher temperature vaccine vial monitors (VVMs) than vaccine vials. MAP packaging should include appropriate VVMs.

# Key attributes of a vaccine MAP: Manufacturing considerations

## Attribute

## Insights



### Manufacturability

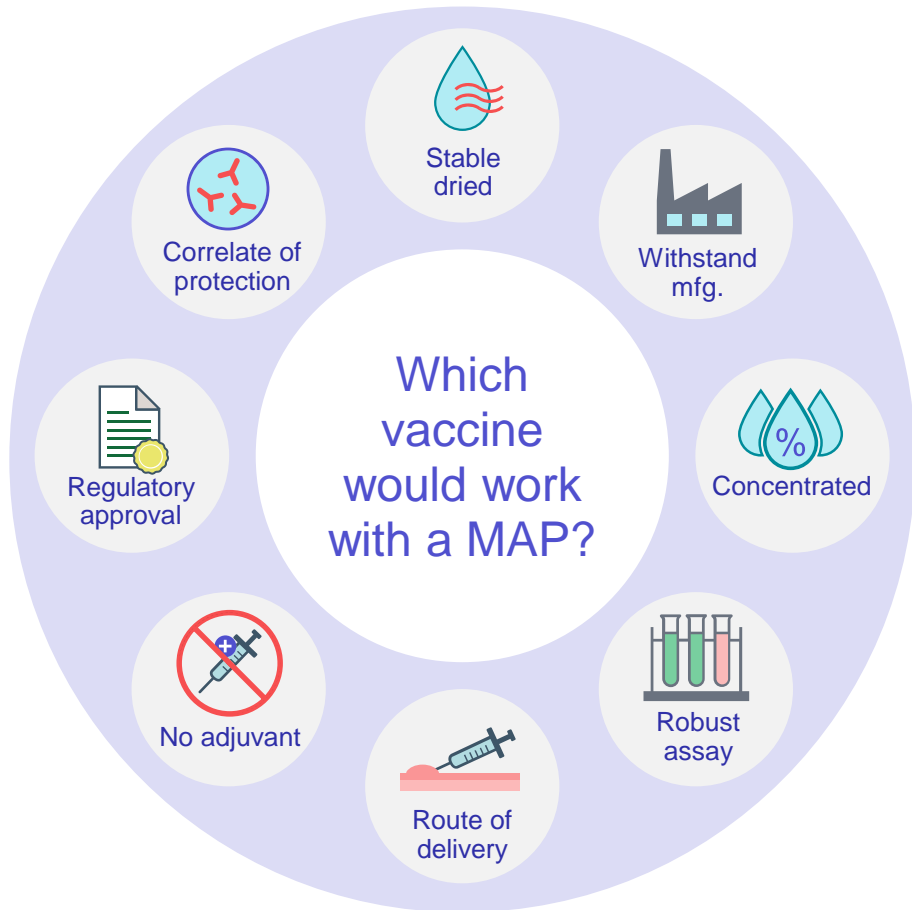
- Prior to MAP manufacturing, bulk antigen will require reformulation and possibly concentration.
- Dose limitations are based on the type of MAP and manufacturing process.











### COGS/Price

- Incremental increases in the cost of goods sold (COGS) and price may be acceptable.
- Many low- and middle-income countries (LMICs) are price sensitive and may not be willing to pay large price premiums for MAPs despite recognizing their programmatic benefits.
- MAPs have the potential to be cost-effective even at higher procurement prices.

# Vaccine antigen qualities for microarray patches



	Is the antigen <b>stable when dried</b> ?	Antigens that can be dried or lyophilized with minimal excipients are best suited to the MAP manufacturing process.
	Is the antigen <b>robust</b> to withstand manufacturing?	During the manufacturing process, the antigen may be exposed to elevated pressures, velocities, or temperatures. Labile antigens may still be used in MAPs but may require longer processing times or require more complex manufacturing.
	Is the antigen able to be <b>concentrated</b> ?	The bulk antigen should be concentrated such that a full dose is present in approximately 10 µl or less.
	Is there a <b>robust assay</b> for the antigen?	A robust potency assay is needed during formulation screening and process development.
	What is the <b>route of delivery</b> of the antigen?	Data demonstrating intradermal vaccination is immunogenic increase the chance of success for a MAP. Oral vaccines may not be suitable for MAP delivery.
	Does the antigen require an <b>adjuvant</b> ?	Adjuvants may increase the local reactogenicity following MAP vaccination, and adjuvants commonly used in liquid vaccines can be difficult to formulate in a MAP. Novel adjuvants may be necessary if an adjuvant is indicated.
	Is the antigen approved by a <b>regulatory</b> authority?	Both a novel antigen and novel delivery method may increase complexity to achieve regulatory approval.
	Does the antigen have a <b>correlate of protection</b> ?	Correlates of protection or other immunological end points may accelerate clinical development.

Background

MAP technology overview

MAP Target Product Profiles

**Addressing MAP challenges**

Vaccine Innovation Prioritisation Strategy

# Impact of five years of the MAP Center of Excellence: Addressing key challenges for MAPs



**Project goal:** Advance MAPs as a technology platform for high-priority needs in low- and middle-income countries (LMICs).



# Engagement and dissemination

## Activities

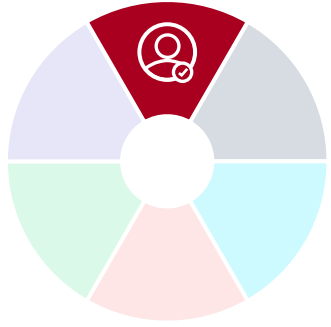
- Published MAP resources website and newsletter.
- Advanced global initiatives with partner organizations (WHO, Gavi, UNICEF, BARDA, CEPI, Bill & Melinda Gates Foundation, etc.):
  - Vaccine Innovation Prioritisation Strategy (VIPS)
  - MR MAP Product Development Working Group
  - BARDA MAP vaccine alliance
  - Global Accelerator for Paediatric formulations (GAP-f)
  - Paediatric Antiretroviral Drug Optimization (PADO)
- Organized and cohosted the [Microneedles Conference](#) in May 2023.

Abbreviations: BARDA, Biomedical Advanced Research and Development Authority; CEPI, Coalition for Epidemic Preparedness Innovations; Gavi, Gavi, the Vaccine Alliance; MR, measles-rubella; UNICEF, United Nations Children's Fund; WHO, World Health Organization.



Attendees at the 7th International Conference on Microneedles looking at poster presentations.

**Learnings:** Working together, MAPs are being accelerated faster than individual or siloed efforts would allow.



# User needs

## Activities

- Global and country stakeholder needs assessments:
  - HPV vaccine
  - Rabies vaccine
  - Typhoid conjugate vaccine
  - Pediatric HIV treatment
  - Pandemic/outbreak response
- Human factors evaluations:
  - HIV prevention
  - Multipurpose prevention (HIV and contraception)
  - Measles-rubella (MR) vaccine



PATH/Stella Wanjiru/Living Labs/MR MAP project 2022

User testing MAP prototypes in Kenya.

**Learnings:** In-country studies have identified user needs for training, instructions, and intuitive design of MAP products—demonstration and practice are key.

**Gaps identified:** Implementation research is a critical next step to plan how the unique characteristics of MAPs will fit into programmatic delivery.

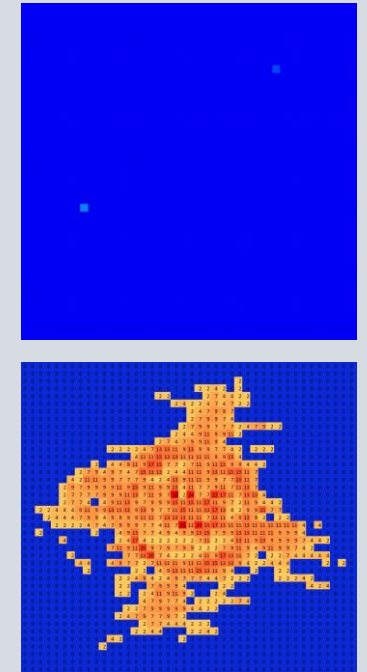




# Technical development

## Activities

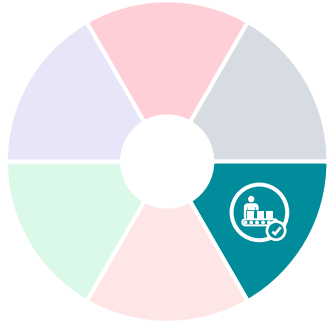
- Created expert and country-informed target product profiles (TPPs) for microarray patch (MAP) delivery of measles-rubella (MR), human papillomavirus (HPV), rabies, and COVID-19 vaccines, as well as HIV drugs.
- Developed a [packaging report](#) with technical, usability, and design considerations.
- Developed and tested a large-area MAP feedback indicator.
- Conducted a thermostability study of MR MAPs.
- Planned and developed protocol for MR MAP Phase 2 clinical trials.



Photo, left: PATH/Patrick McKern and Clara Omdorff

Different methods for force testing MAP feedback indicator prototypes.

**Key questions:** To what extent should product design be optimized before entering the clinic? What trade-offs should be made?



# Manufacturing

## Activities

- Cohosted a three-day manufacturing workshop with Harro Höfliger (Germany) with 75 participants across the industry.
- Conducted an [industry survey and interviews](#) to understand the state of the industry and challenges by both developer and MAP type.
- Evaluated manufacturing scale-up processes, costs, and timelines.
- Published a [manuscript](#) calling for pilot manufacturing capabilities to be funded in parallel to proof-of-concept clinical trials.

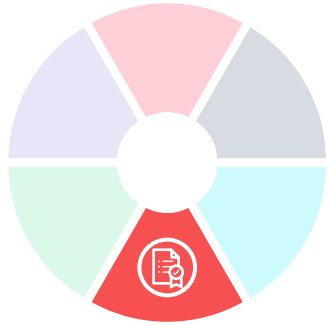


Photo: Harro Höfliger

Attendees at MAP manufacturing workshop discussing automation strategies.

**Learnings:** Design of pilot plants for automated vaccine MAP production.

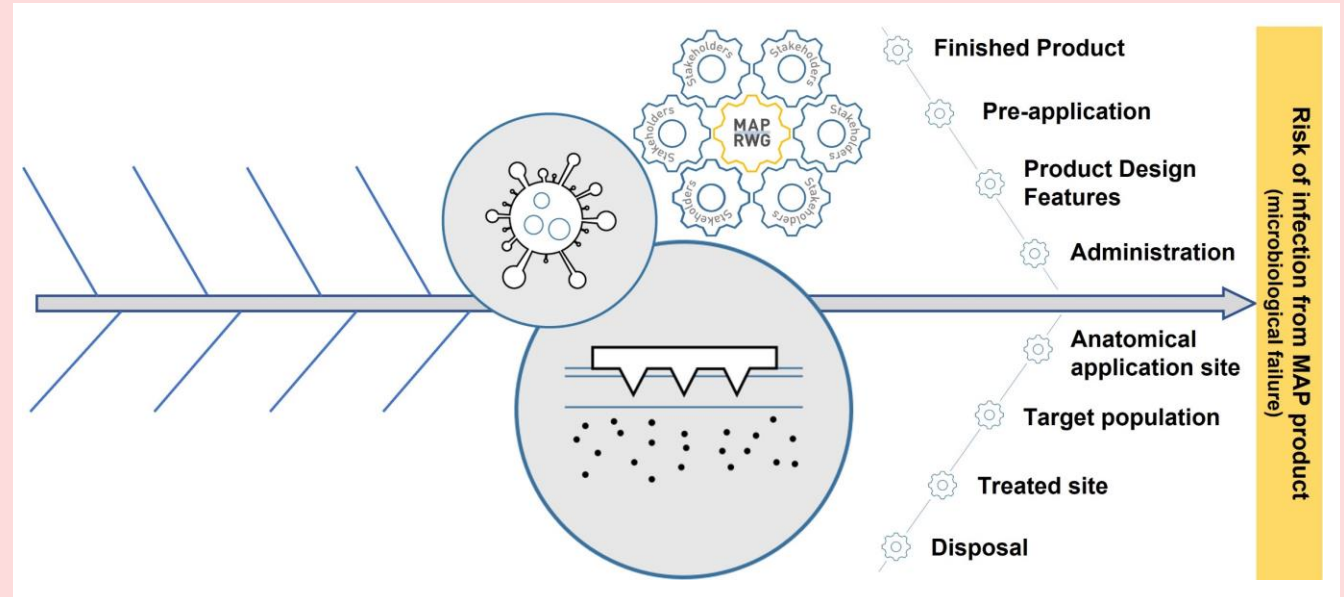
**Gaps identified:** Manufacturing scale-up through production for Phase 3 clinical research is a critical next step to future licensure.



# Regulatory

## Activities

- Formed MAP Regulatory Working Group:
  - Twenty-three organizations have contributed to date.
  - Six working group meetings were held.
- Created website:  
[www.microneedleregulatory.org](http://www.microneedleregulatory.org).
- Defined dosage form and potential critical quality attributes.
- Published [sterility risk assessment](#).
- Evaluated and developed test method.



Members of the Sterility Working Group and Regulatory Working Group developed an Ishikawa diagram to summarize key considerations when assessing risk of infection with a MAP product.

**Goal:** To inform publication of a regulatory document to guide MAP development and review (e.g., United States Pharmacopeia chapter on microneedles).



# Business strategy

## Activities

- [Measles-rubella](#) (MR) and [contraceptive](#) MAP business cases.
- Cost of goods analyses.
- Estimating the [dose demand](#) for MR MAPs.
- Cost of delivery for MR MAPs based on PATH's [Vaccine Technology Impact Assessment \(VTIA\) model](#).
- Cost-effectiveness analyses ([hepatitis B vaccine](#), typhoid conjugate vaccine, HIV prevention, contraception).
- Investment strategies.

## Factors influencing a sustainable market for MAPs



### Affordability

Pricing enables country uptake and allows sufficient return on investment for manufacturers.



### Appropriate design

Product features are suitable for local circumstances and needs.



### Availability

Robust supply chain and adequate production capacity.



### Awareness

Clear and confirmed demand, and necessary policies in place.



### Assured quality

National regulatory authority and WHO prequalification.

**Learnings:** For MAP products focused on the markets of low- and middle-income countries (LMICs), market-shaping strategies will be needed. Dual market potential may increase commercial viability.

**Gaps identified:** Understanding procurers' willingness to pay for MAPs' programmatic advantages will be critical to understanding potential uptake.

Background

MAP technology overview

MAP Target Product Profiles

Addressing MAP challenges

**Vaccine Innovation Prioritisation Strategy**

The Vaccine Innovation Prioritisation Strategy (VIPS) is a global partnership between the **Gavi Secretariat**, **World Health Organization (WHO)**, **United Nations Children’s Fund (UNICEF)**, **Bill & Melinda Gates Foundation**, and **PATH**— known as the VIPS Alliance—to **prioritise and drive vaccine product innovation** to increase equitable vaccine coverage in **low- and middle-income countries** and contribute to global health security.

VIPS has prioritised 3 innovations with the broadest public health benefits, that can help better meet country needs & contribute to coverage and equity goals



2018-2020



## PRIORITISATION

Current



## ACCELERATION

Long term  
Impact



## INCREASED EQUITABLE COVERAGE & PANDEMIC RESPONSE

### Prioritised Innovations

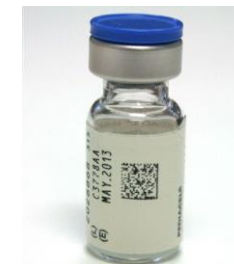
Microarray  
patches



Heat stable  
and Controlled  
Temperature  
Chain (CTC)  
qualified  
vaccines



Barcodes on  
primary  
packaging



# VIPS Alliance Action Plan

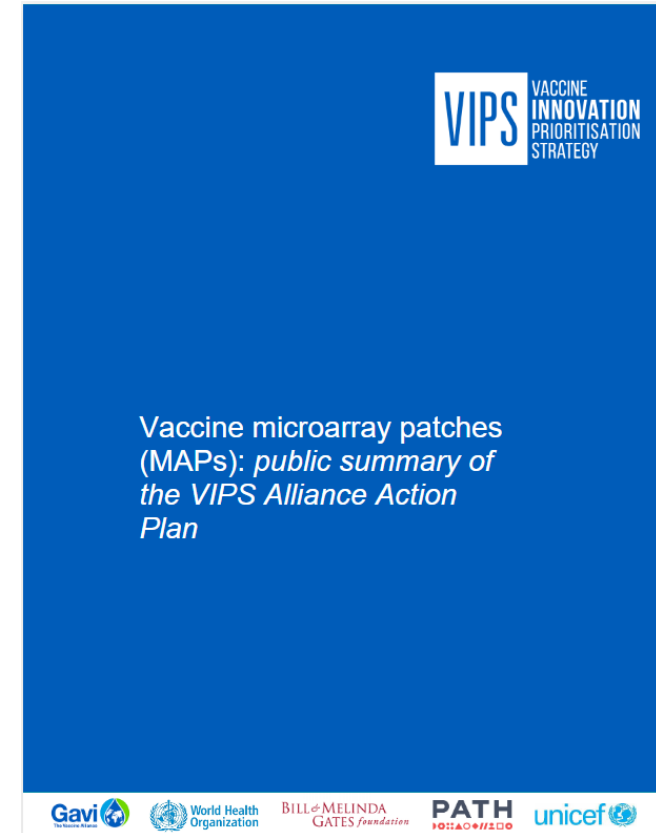


End-to-end, five-year MAP action plan that achieves the following:

- Identifies activities needed to accelerate the development and future uptake of vaccine MAP products for LMIC use.
- Aspires to advocate for vaccine MAPs in general and attract the interest of other global health partners and funders.

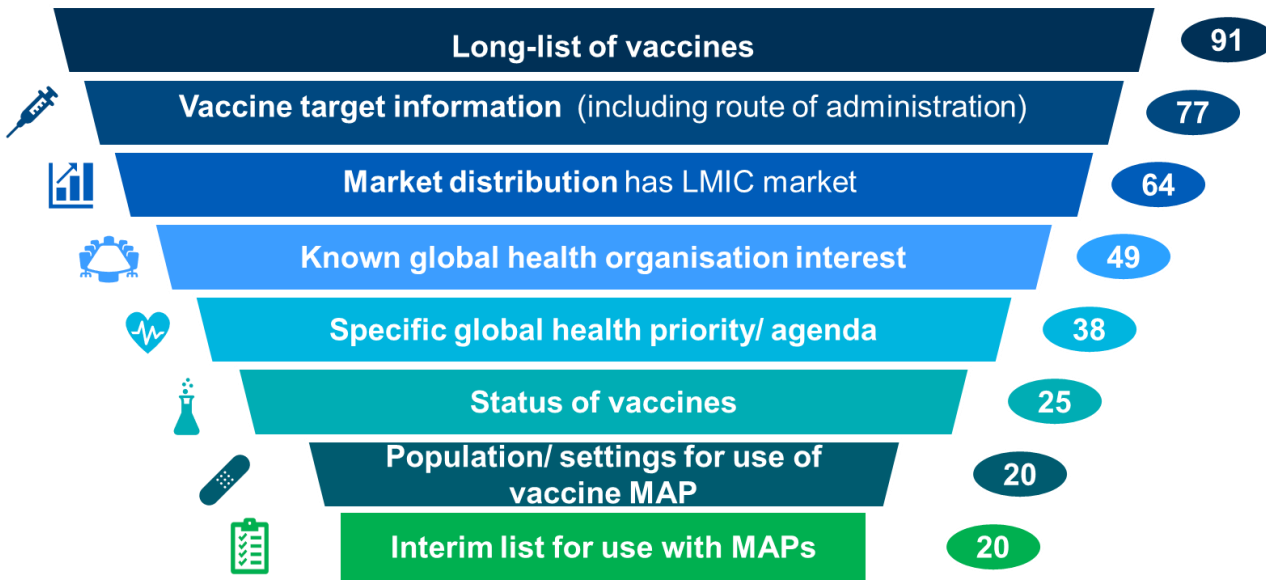
Recent and/or planned VIPS activities include the following:

- Antigen prioritization.
- Cost of goods sold analysis.
- Business models and potential financing mechanisms.
- MAP full vaccine value assessment and country consultations.
- Implementation and policy preparations.





# Proposed priority list of vaccine targets for use with MAPs



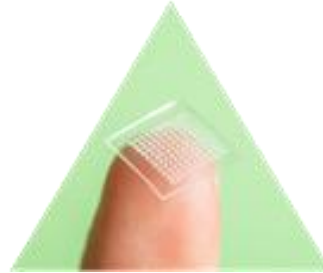
## PRIORITY LIST of vaccine targets for MAPs

Priority 1 group	Hepatitis B virus
	Measles-rubella (MR)/measles, mumps, and rubella (MMR) viruses
	Human papillomavirus
	Rabies virus
	Yellow fever
	Influenza virus, seasonal and pandemic
	SARS-CoV-2
Priority 2 group	Group B <i>Streptococcus</i> (GBS), <i>S. agalactiae</i>
	<i>Neisseria meningitidis</i> A,C,W,Y,(X)
	<i>Salmonella</i> Typhi
	<i>Streptococcus pneumoniae</i>

## Question for audience

What other resources would help facilitate the development of vaccine MAPs with your antigens?

# Engagement opportunities



**Newsletter:** Please contact [MAPs@path.org](mailto:MAPs@path.org) to be adding to the mailing list.

**MAP Resources page:** For more information on PATH's work on microarray patches, go to <https://www.path.org/programs/mdht/mapresources/>.

**VIPS site:** For more information on the VIPS Alliance and the technologies, go to <https://www.gavi.org/our-alliance/market-shaping/vaccine-innovation-prioritisation-strategy>

**Target product profiles:** To review and provide input on MAP target product profiles, go to <https://www.path.org/resources/microarray-patch-target-product-profiles-tpp/>.

**Regulatory Working Group:** Register your interest in the Regulatory Working Group at <http://www.microneedleregulatory.org/>.

For more  
information  
contact:

Dr. Jessica Mistilis

Senior Technical Officer, PATH

[jmistilis@path.org](mailto:jmistilis@path.org)

[maps@path.org](mailto:maps@path.org)

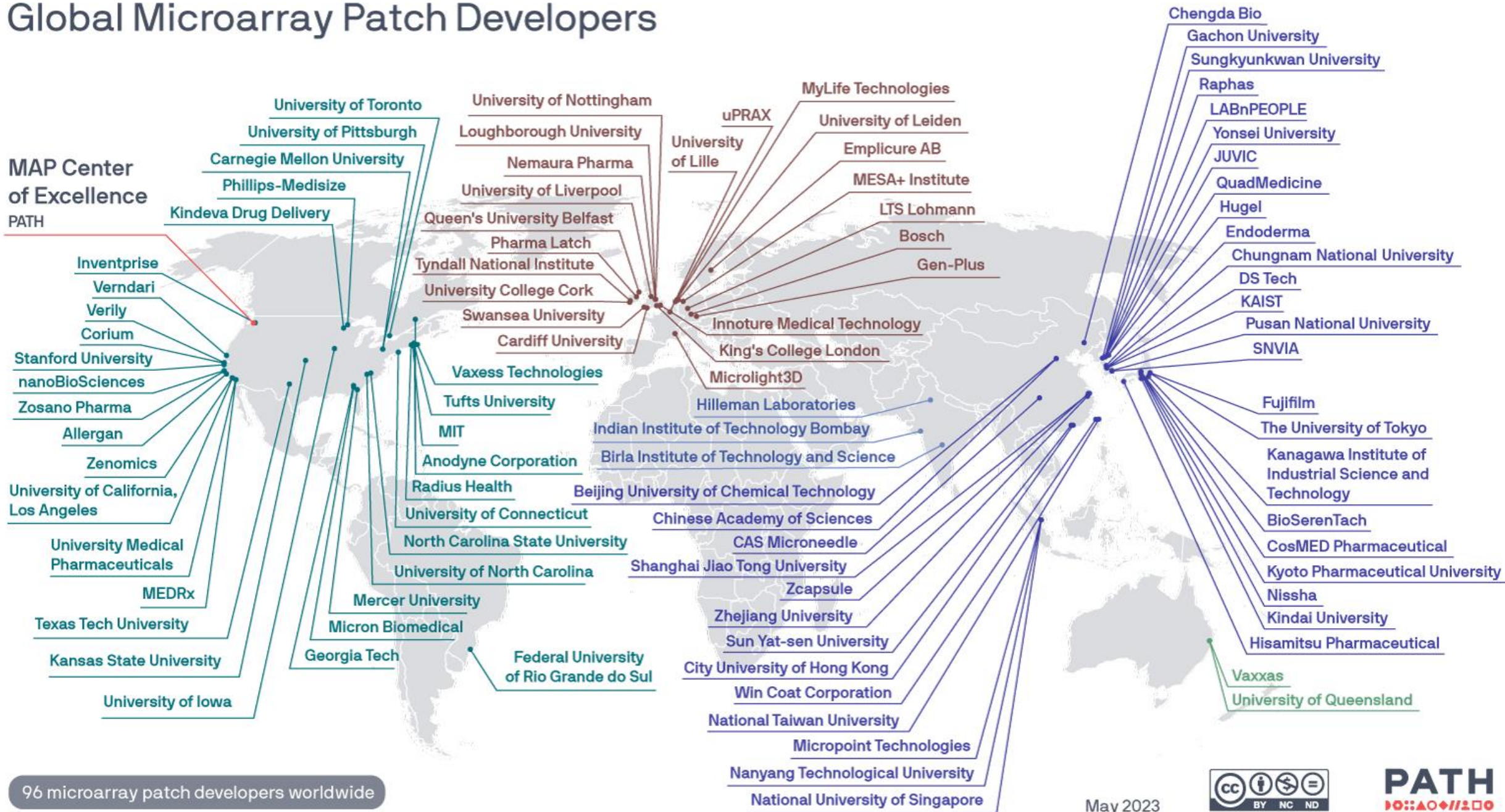
**PATH**



# Appendix

# Global Microarray Patch Developers

MAP Center  
of Excellence  
PATH

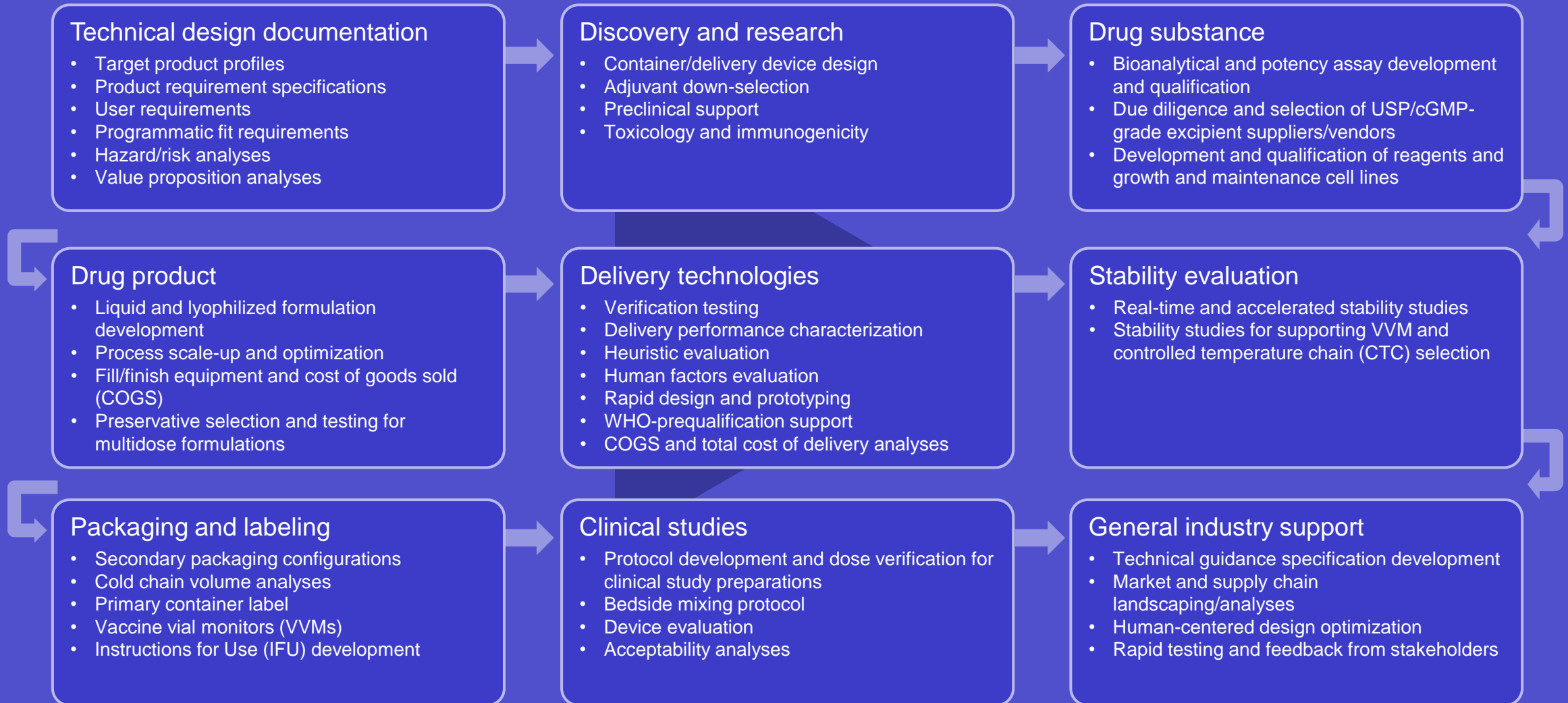


96 microarray patch developers worldwide

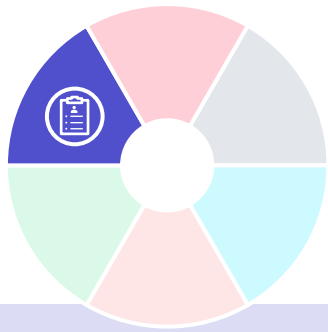
May 2023



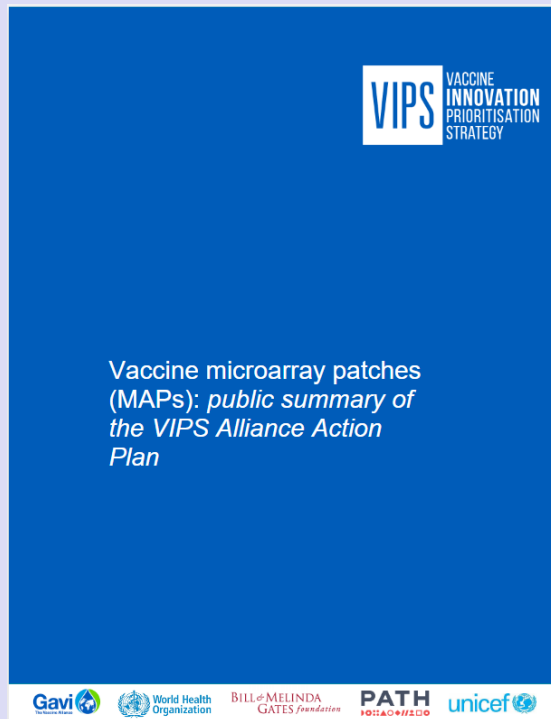
# Formulation and delivery capabilities at PATH



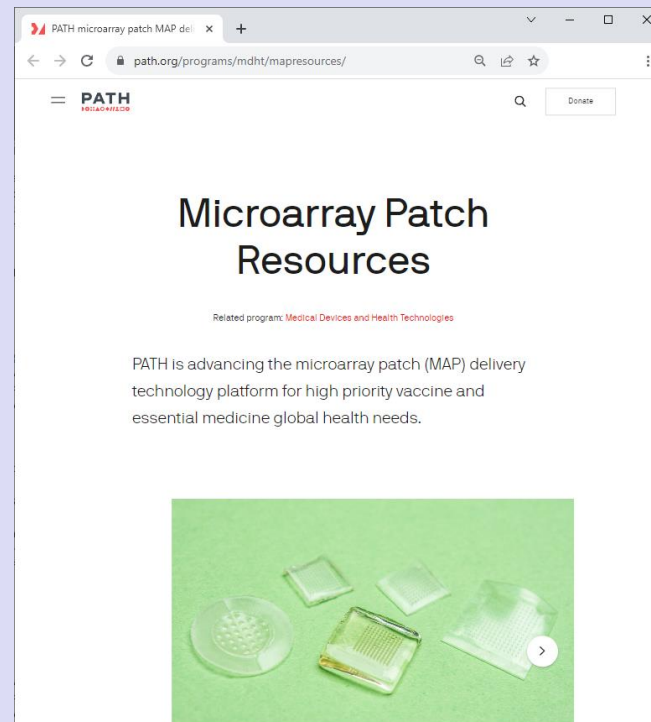




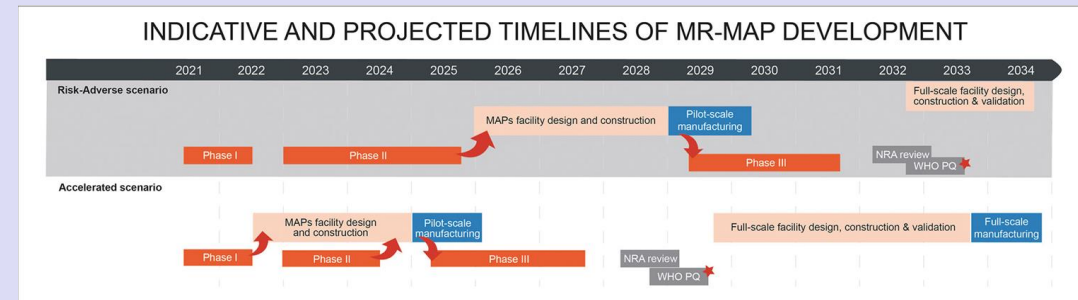
# Engagement and dissemination: Resource examples



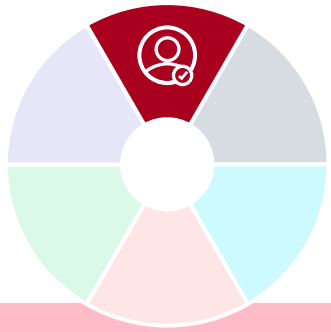
VIPS Alliance Action Plan



MAP Resources web page



MR MAP: Recent progress, remaining challenges



# User needs: Resource examples



HPV MAP assessment

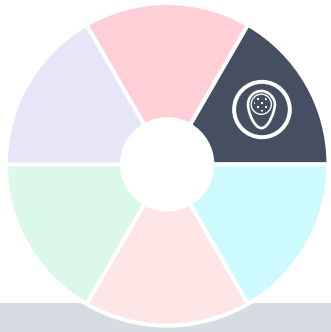


A rabies vaccine MAP Understanding user and program needs

Rabies vaccine report



User and program-needs brief



# Technical development: Resource examples

Microarray Patch Packaging  
*An exploration of technical, usability, and general design considerations*




MAP  
packaging  
report

Pharmaceutical Research (2023) 40:1673–1696  
<https://doi.org/10.1007/s11095-022-03408-6>



ORIGINAL RESEARCH ARTICLE

**Development and Evaluation of Dissolving Microarray Patches for Co-administered and Repeated Intradermal Delivery of Long-acting Rilpivirine and Cabotegravir Nanosuspensions for Paediatric HIV Antiretroviral Therapy**

Kurtis Moffatt<sup>1</sup> · Ismaiel A. Tekko<sup>1</sup> · Lalitkumar Vora<sup>1</sup> · Fabiana Volpe-Zanutto<sup>1</sup> · Aaron R. J. Hutton<sup>1</sup> · Jessica Mistilis<sup>2</sup> · Courtney Jarrahan<sup>2</sup> · Nima Akhavan<sup>3</sup> · Andrew D. Weber<sup>4</sup> · Helen O. McCarthy<sup>1</sup> · Ryan F. Donnelly<sup>1</sup> 

Dissolving MAP article

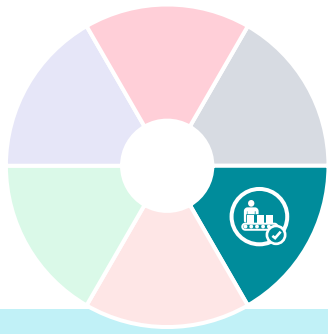
Prophylactic HPV vaccine  
microarray patch: Target product  
profile

*Draft August 2023*



**PATH**  
AO//Z□□

Target product profile



# Manufacturing: Resource examples

EXPERT OPINION ON DRUG DELIVERY  
2023, VOL. 20, NO. 3, 315–322  
<https://doi.org/10.1080/17425247.2023.2168641>



REVIEW

OPEN ACCESS

## Accelerating the development of vaccine microarray patches for epidemic response and equitable immunization coverage requires investment in microarray patch manufacturing facilities

Tiziana Scarnà<sup>a</sup>, Marion Menozzi-Arnaud<sup>a</sup>, Martin Friede<sup>b</sup>, Kerry DeMarco<sup>c</sup>, George Plopper<sup>c</sup>, Melinda Hamer<sup>d,e,f</sup>, Ajoy Chakrabarti<sup>g</sup>, Philippe Alexandre Gilbert<sup>g</sup>, Courtney Jarrahian<sup>h</sup>, Jessica Mistilis<sup>h</sup>, Renske Hesselink<sup>i</sup>, Kristoffer Gandrup-Marino<sup>j</sup>, Jean-Pierre Amorij<sup>j</sup> and Birgitte Giersing<sup>b</sup>

### Manufacturing investment commentary

Drug Delivery and Translational Research (2022) 12:368–375  
<https://doi.org/10.1007/s13346-021-01076-4>

ORIGINAL ARTICLE



## Manufacturing readiness assessment for evaluation of the microneedle array patch industry: an exploration of barriers to full-scale manufacturing

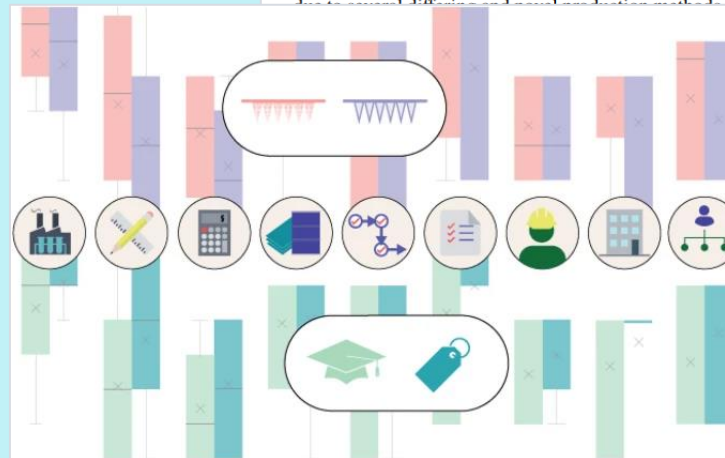
Ben Creelman<sup>1</sup> · Collrane Frivold<sup>1</sup> · Sierra Jessup<sup>1</sup> · Gene Saxon<sup>1</sup> · Courtney Jarrahian<sup>1</sup>

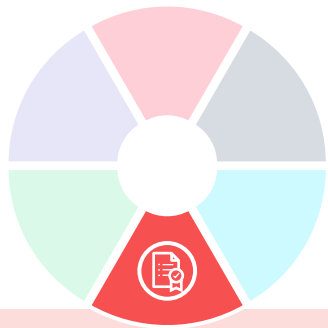
Accepted: 3 October 2021 / Published online: 15 October 2021  
© The Author(s) 2021

### Abstract

Microneedle array patch (MAP) technology is a promising new delivery technology for vaccines and pharmaceuticals, yet barriers to full-scale manufacturing exist. PATH conducted a manufacturing readiness assessment to identify both the current manufacturing readiness of the industry

### Manufacturing readiness assessment





# Regulatory: Resource examples

Journal of Controlled Release 361 (2023) 236–245

Contents lists available at ScienceDirect

Journal of Controlled Release

journal homepage: [www.elsevier.com/locate/jconrel](http://www.elsevier.com/locate/jconrel)

Review article

Assessing the risk of a clinically significant infection from a Microneedle Array Patch (MAP) product<sup>☆</sup>

Maria Dul<sup>a,1</sup>, Mohammed Alali<sup>b</sup>, Mahmoud Ameri<sup>c,2</sup>, Matthew Douglas Burke<sup>d,3</sup>, Christine M. Craig<sup>e</sup>, Benjamin Paul Creelman<sup>f</sup>, Lisa Dick<sup>g</sup>, Ryan F. Donnelly<sup>h</sup>, Michael N. Eakins<sup>i</sup>, Collrane Frivold<sup>j</sup>, Angus Harry Forster<sup>l</sup>, Philippe-Alexandre Gilbert<sup>k</sup>, Stefan Henke<sup>l,4</sup>, Sebastien Henry<sup>m</sup>, Desmond Hunt<sup>n</sup>, Hayley Lewis<sup>o</sup>, Howard I. Maibach<sup>p</sup>, Jessica Joyce Mistilis<sup>l</sup>, Jung-Hwan Park<sup>q</sup>, Mark R. Prausnitz<sup>r</sup>, David Kenneth Robinson<sup>k</sup>, Carmen Amelia Rodriguez Hernandez<sup>b</sup>, Charles Ross<sup>l</sup>, Juyeop Shin<sup>s</sup>, Tycho Joseph Speaker<sup>t</sup>, Kevin Michael Taylor<sup>u</sup>, Darin Zehring<sup>v,5,6</sup>, James C. Birchall<sup>a,6</sup>, Courtney Jarrhian<sup>b,6</sup>, Sion A. Coulman<sup>a,\*,6</sup>

Risk assessment article

MAP RWG

HOME REGISTER YOUR INTEREST WHAT IS A MAP? OUR ACTIVITIES COLLABORATE DISSEMINATION CONTACT US

## Microneedle Array Patch Regulatory Working Group

Mission: The Microneedle Array Patch (MAP) Regulatory Working Group (RWG) aims to inform, guide and define the regulatory science of the MAP dosage form.

Scope of work: Our work focuses on the key contemporary CMC-related regulatory issues for MAPs, which are identified by consultation with key stakeholders.

Collaborative working: This is a collaborative endeavour that aims to expedite clinical translation of the technology for the benefit of all stakeholders, including product developers, regulatory authorities, public health bodies and end-users.

Activities: We have parallel work streams that aim to:

- (1) define the MAP dosage form
- (2) identify and understand MAP critical quality attributes (CQAs)
- (3) develop standardised validated test methods to evaluate the quality of finished MAP products and/or the development of pre-clinical prototypes
- (4) inform the microbiological requirements for MAP products.

Background: The MAP-RWG was formed as part of the Center of Excellence for MAP technology, an initiative to accelerate the development of MAPs as a technology platform for high-priority needs (vaccines and essential medicines) in low- and middle-income countries. As part of this Center of Excellence, PATH has partnered with Cardiff University to co-Chair a group that includes representatives with MAP expertise in both the commercial and academic sectors, vaccine development experts and representatives from national regulatory authorities, international pharmacopoeia and the WHO pre-qualification of medicines programme.

Regulatory Working Group website

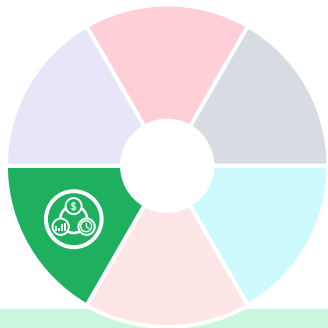
HOME REGISTER YOUR INTEREST WHAT IS A MAP? OUR ACTIVITIES COLLABORATE DISSEMINATION CONTACT US

## Critical Quality Attributes (CQAs)

Quality attribute (CQA) is a physical, chemical, biological, or microbiological property or characteristic that should be within an acceptable limit, range or distribution to ensure the desired product quality. (ICH Q10: Pharmaceutical Development). Whilst CQAs are product-specific, some attributes will be applicable to all, or a majority, of products within a class. The Regulatory Working Group has been working on defining and validating CQAs that are relevant and pertinent to MAPs.

A review and formal discussions with over 20 stakeholders was used to draft a list of MAP CQAs and related MAP specific considerations. This exercise helped the RWG to identify those CQAs that have a particular relevance to the MAP delivery system and has informed current work related to quality requirements for MAPs and the standardised test methods that are needed to help exemplify MAP CQAs.

Bio-compatibility Delivered Dose	Assay Chemical Stability Content Uniformity Dissolution and / or Disintegration Drug Purity / Impurities / Residue Solvents Extractables / Leachables	Microbiological Specification Periculates Water Activity	Container Closure System / Packaging Mechanical Strength Needle Morphology Patch Adhesion Physical Stability Puncture Performance Water Solubility



# Business strategy: Resource examples

## PLOS GLOBAL PUBLIC HEALTH

RESEARCH ARTICLE

Evaluating the potential cost-effectiveness of microarray patches to expand access to hepatitis B birth dose vaccination in low-and middle-income countries: A modelling study

Christopher P. Seaman<sup>1,2</sup>, Mercy Mvundura<sup>3</sup>, Collrane Frivold<sup>3</sup>, Christopher Morgan<sup>1,4,5</sup>, Courtney Jarrahan<sup>3</sup>, Jess Howell<sup>1,2,6,7</sup>, Margaret Hellard<sup>1,2,8,9</sup>, Nick Scott<sup>1,2\*</sup>

Cost-effectiveness evaluation

frontiers | Frontiers in Public Health

TYPE Original Research  
PUBLISHED 16 January 2023  
DOI 10.3389/fpubh.2022.1037157

Check for updates

OPEN ACCESS

EDITED BY  
Ramaswamy Kalyanasundaram,  
University of Illinois at Chicago, United States

REVIEWED BY  
Timo Vesikari,  
Nordic Research Network (NRN), Finland  
Nuria Torner,  
University of Barcelona, Spain

\*CORRESPONDENCE  
Mateusz Hasso-Agopsowicz  
hassoagopsowicz@who.int  
Mateusz Hasso-Agopsowicz  
kom@mmgloalhealth.org

### Estimating the future global dose demand for measles–rubella microarray patches

Melissa Ko<sup>1\*</sup>, Stefano Malvoti<sup>2</sup>, Thomas Cherian<sup>1</sup>, Carsten Mantel<sup>2</sup>, Robin Biellik<sup>3</sup>, Courtney Jarrahan<sup>4</sup>, Marion Menozzi-Arnaud<sup>5</sup>, Jean-Pierre Amorij<sup>6</sup>, Hans Christiansen<sup>6</sup>, Mark J. Papania<sup>7</sup>, Martin I. Meltzer<sup>8</sup>, Balcha Girma Masresha<sup>9</sup>, Desiree Pastor<sup>10</sup>, David N. Durrheim<sup>11</sup>, Birgitte Giersing<sup>12</sup> and Mateusz Hasso-Agopsowicz<sup>12\*</sup>

MR MAP future-demand evaluation

Measles-Rubella Microarray Patch Vaccines:  
A Business Case Analysis

Hormonal Contraceptive Microarray Patch:  
A Business Case Analysis

Year	Net Cash Flows
2020-2020	-10.6M
2020	-5.9M
2021	2.0M
2022	3.9M
2023	5.5M
2024	3.8M
2025	6.3M
2026	8.2M
2027	8.2M
2028	8.3M
2029	8.3M
2030	8.3M
2031	8.3M
2032	8.3M
2033	8.3M
2034	8.3M
2035	8.3M
2036	8.3M
2037	8.3M
2038	8.3M
2039	8.3M
2040	8.4M

PATH

March 2021

MR MAP business case

Contraceptive MAP business case

